

Operating Instructions for Acrylic Bending Machine

Product name: Acrylic bending machine (air cooling)

Product model: F1250-5S

Voltage: 220V

Power: 1500W

Shape size: 136*45*18cm

Heating Length: ≤1250mm

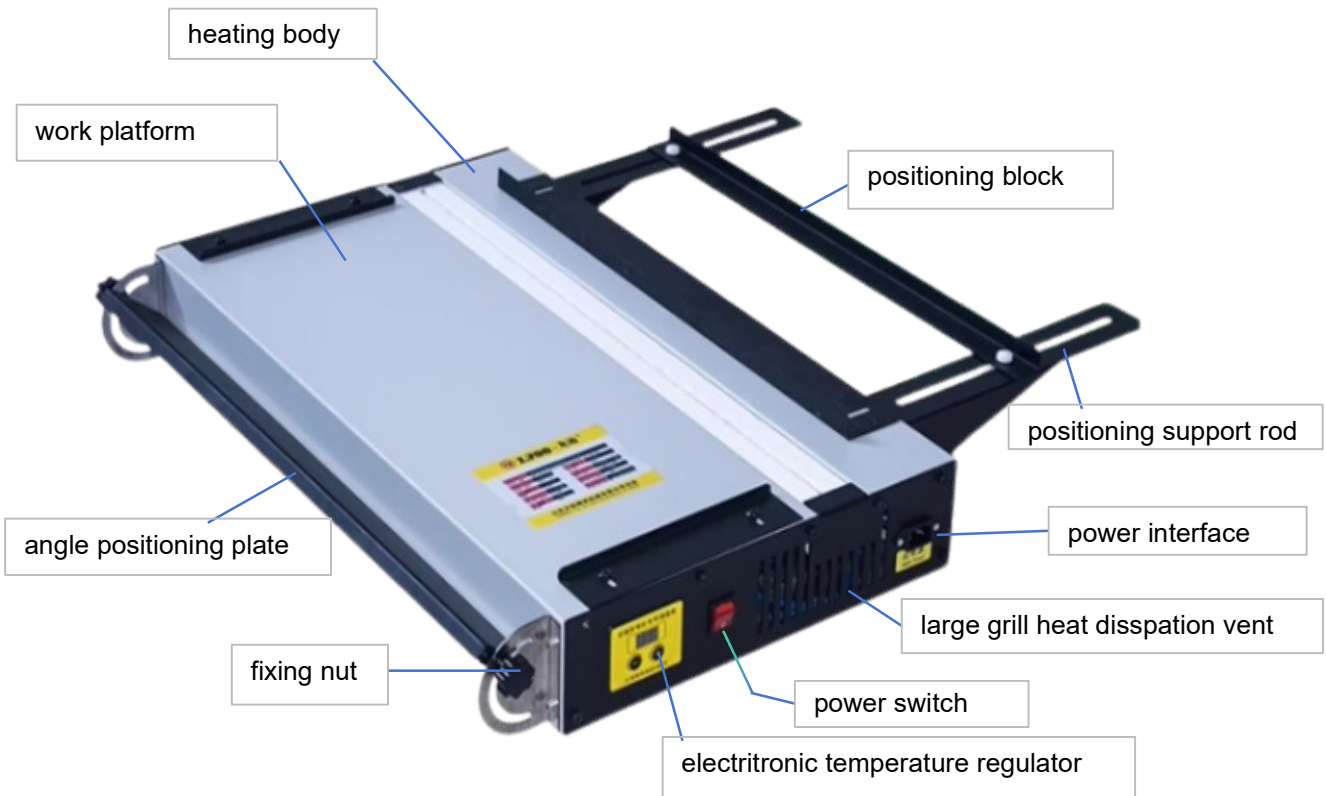
Heating thickness: 1-10mm

Weight: 23KG

1: Scope of application: acrylic, PVC, organic glass, PP boards and other plastic sheets.

2: Product introduction: This product is an air-cooled bending machine. The tabletop is made of stainless steel plates and contains heating wires for heating. The high-temperature parts are made of high-temperature-resistant special materials to prevent temperature spread. We install an electric fan at the bottom of the steel plate to dissipate heat, so that it can work for a long time.

3: Installation steps: Plug the standard power cord directly into the household power strip, turn on the switch, and adjust the temperature to 50-60 degrees (different plate thicknesses will result in different temperature adjustment values). There is a positioning bracket on the front of the product to prevent the heated product from deflecting and affecting the bending effect!



4. Operation steps:

1) Warm up for 15 seconds after power on

2) After preheating is completed, the temperature can be adjusted to 50 to 60 degrees (the thickness of the plate is different, and the temperature adjustment value is different).

3) Adjust the heating position and heat for 10 seconds to 20 seconds according to the thickness of the plate.

4) Hold the acrylic plate with both hands or place the heated acrylic plate on the angle positioning plate and bend it to the required angle.

5) Wait for the acrylic sheet to be cool down and the shape is fixed.

